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## Material Certificate (DIN 18200:2000)

**Certificat No:** 15.05.606716.014

**Certificate holder / Applicant:** CTS Composite Technologie Systeme  
Mercatorstraße 43,21502, Geesthacht

**Manufacturer:** Nantong Sui Generis Composite Material Co., Ltd  
No. 876 Chengang Road,Nantong  
Jiangsu, 226003, China

**Product:** FRP Grating

**Order no.** 7482040504

**Type of inspection:** Routine inspection

**Applicable standard :** DIN 18200:2000

**Inspection Body:** TÜV SÜD Certification and Testing (China) Co., Ltd  
Shanghai Branch.  
No. 151 Heng Tong Road, Shanghai 200070 P.R. China

The basis for this certificate is the report of TR\_TPI.15.05.606716.014\_Nantong Sui Generis\_20150511,  
issued on 2015-05-11.

**We hereby confirm**

**The manufacturer is following the basic requirements  
of DIN 18200:2000**

**The material certificate expires in May, 2016**

TÜV SÜD Certification and Testing (China) Co., Ltd Shanghai Branch.

Shanghai, 2015-05-11

  
Wang Peng



HSBC Bank (China) Company Limited  
Shanghai Branch  
Account No. (RMB): 088-303235-011  
Account No. (USD): 001-622349-055  
Account No. (EUR): 001-622349-056  
SWIFT Code: HSBCNSH

Managing Director:  
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TÜV SÜD Certification and Testing (China)  
Co., Ltd Shanghai Branch.  
No.151 Heng Tong Road  
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**Inspection report**  
**Report no: TPI.15.05.606716.014**

**Product:** FRP Grating

**Applicant:** Nantong Sui Generis Composite Material Co., Ltd  
No. 876 Chengang Road, Nantong  
Jiangsu, 226003, China

**Manufacturer:** Nantong Sui Generis Composite Material Co., Ltd  
No. 876 Chengang Road, Nantong  
Jiangsu, 226003, China

**Our order number:** 7482040504

**Examination body:** TÜV SÜD Certification and Testing (China) Co., Ltd  
Shanghai Branch,  
No. 151 Heng Tong Road  
Shanghai 200070 P.R. China

**Type of inspection:**  Initial inspection  
 Routine inspection  
 Special inspection

**Specification:** DIN 18200:2000 and Load test requirements of FRP  
Grating specified by the Manufacturer and his Ger-  
many agent CTS(Composite Technologie Systeme).

**Place of inspection:** Nantong Sui Generis Composite Material Co., Ltd  
No. 876 Chengang Road, Nantong  
Jiangsu, 226003, China

**Date of inspection:** Mar. 06<sup>th</sup>, 2015

Date: 2015-05-11

Our reference:  
IS/RE/LCC/LQ

Document:  
TR\_TPI.15.05.606716.014\_Nant  
ong Sui Generis\_20150511.docx

This document consists of  
12 Pages.  
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(China) Co., Ltd Shanghai Branch.

The test results refer exclusively  
to the units under test.

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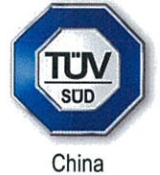
TÜV SÜD Certification and Testing (China) Co.,  
Ltd Shanghai Branch,  
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## 1 General information

### 1.1 Order

According to the order (Order number: 7482040504) placed by Nantong Sui Generis Composite Material Co., Ltd, TÜV SÜD Certification and Testing (China) Co., Ltd Shanghai Branch, has carried out routine inspection on Mar. 06<sup>th</sup>, 2015 according to DIN 18200:2000.

### 1.2 Participants involved in the inspection

Participants from Nantong Sui Generis Composite Material Co., Ltd:

- Ms. Jin Xiaoju- President
- Mr. Qian Jianbin- V. G. Manager
- Mr. Xia Shaocai – Production Manager

Participants from TÜV SÜD Certification and Testing (China) Co., Ltd Shanghai Branch:

- Mr. Li Qiang - Project Engineer

## 2. Technical specifications

This inspection was performed based on the standard DIN 18200:2000 and Load test requirements of FRP Grating specified by the Manufacturer and his Germany agent CTS(Composite Technologie Systeme)

## 3 Scope of inspection

The routine inspection comprises the following activities:

- a) Checking and assessment of factory and of the factory production control system.
- b) Testing of random samples taken at the factory

### 3.1 Manufacturer's staff and equipment

Sui Generis was founded in 1996 and mainly produce GRP Grating and Safetread™ flooring products. There are total 48 employees (As shown in table 1) and many of them have decades of experience within the industry and received professional training in their jobs. Sui Generis have 27 sets of Pultrusion and Moulding Equipment, 2 sets of mixture machines, Measure and Test Equipments including Weighing Instrument, Pakistan's hardness tester, Temperature Controller, Load test stand, and so on. Quality management system has been certified by SGS.

Table 1 Numbers of employees

<b>Employees (total):</b>	48
<b>Total in Administration</b>	3
<b>Total in Quality Assurance</b>	4
<b>Total in Design</b>	3
<b>Total in Production/Workshop</b>	38

### 3.2 Factory production control system:

Clause	Requirements	Evaluation
		Yes/ No.
3.2.1	<b>Audits of Quality System</b>	
	Has the manufacturer a Quality System certified or assessed by an accredited Body?  <i>If yes, provide details of QMS standard, scope, name of certification body and certificate expiry date.</i>	Yes.  ISO 9001:2008 Certificate No.CN06/01733 issued by SGS. Valid until Aug.14,2015
	Does the manufacturer regularly check that all documented proce-	Yes.



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	dures as required by the Certification Body(ies) are followed?	
	Are records regarding results and actions taken available?	Yes.
	Is the personnel carrying out above required checks appropriately trained and independent of the process being audited?	Yes.
	Are the Quality Assurance and Assembly Personnel adequately briefed on their duties?	Yes.
<b>3.2.2</b>	<b>Goods Inwards Inspection</b>	
	Are raw materials and constituents verified by manufacturer as complying with appropriate specifications?  <i>Provide details in the table RECEIVING INSPECTION DATA SHEET. Note that only a sample of several components should be included, not a full list.</i>	Yes.  According to inspection standard and procedures, raw materials and constituents are verified by manufacturer.
	If the manufacturer relies on Certificates of Conformity, do they clearly identify the product, quantity of items covered, the specification to which the products conform, the production date and are they signed or stamped by a person authorised by the supplier?	Yes.  By batch incoming, sample testing are taken or supplier inspection report and compliance certificate.
	Are non-conforming products clearly identified and/or isolated to prevent unauthorised use?	Yes.
<b>3.2.3</b>	<b>Production Line Inspection and Routine Tests</b>	
	Are the Quality Assurance and Assembly Personnel adequately briefed on their duties?	Yes.
	Do they have readily available up-to-date documents, assembly and test instructions, photographs, drawings or samples on all those parts which have an impact on the safety of the finished products?  <i>Give details of all test and inspections performed by the manufacturer and enter in the table TEST DATA SHEET.</i>	Yes.  See the attachments.
	Do the Production Line Inspection and Routine Tests entered on TEST DATA SHEET sufficiently cover all the Certification Bodies' requirements?	Yes.  See the attachments.
	Is there a documented procedure to ensure that all products will be tested or inspected according to the manufacturer's requirements?	Yes.
	Are non-conforming products clearly identified or segregated to prevent unauthorised use?	Yes.
	Are trends of test results monitored and reported to the production and management authorities?	Yes.
	Are repaired and reworked products re-inspected in accordance with documented procedures?	Yes.
<b>3.2.4</b>	<b>Functional Check on Test and Measuring Equipment used for Safety and Performance Tests</b>	
	Did the inspector witness the correct functioning of the equipment even if certified products were not in production?	Yes.  Load test stand.
	Is a functional check conducted with intervals which will allow previous production to be retested if incorrect functioning is de-	Yes.



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	tected?	
	Is there a documented procedure for the functional checks?	Yes.
	Is there a documented procedure describing actions to be taken if a functional check is found to be unsatisfactory?	Yes.
<b>3.2.5</b>	<b>Production during visit</b>	
	<p><i>Identify type number and any certification mark that appeared on products seen in production at the time of the visit.</i></p> <p><i>If no certified products were seen, indicate what kind of products was manufactured at the time of visit.</i></p> <p><i>The manufacturing process should nevertheless be examined</i></p>	<p>Just identify type number can be found, but no certification mark was found.</p> <p>Yes.</p> <p>Certified products were manufactured at the time of visit.</p> <p>Yes.</p> <p>The manufacturing process was examined.</p>
<b>3.2.6</b>	<b>Calibration of Safety Test and Measuring Equipment</b>	
	Is test and measuring equipment calibrated?	Yes, equipments like dial indicator, vernier calliper, and Digital Dynamometer for load test are calibrated.
	Is the equipment provided with a label or similar method indicating the next "calibration due" date?	Yes.
	Do the calibration records indicate that calibration is traceable to an IAF accredited institute?	Yes.
<b>3.2.7</b>	<b>Handling and Storage</b>	
	Are the finished products stored and handled in such a way as to ensure that they will continue to comply with the applicable standards?	Yes.
<b>3.2.8</b>	<b>Records</b>	
	Are records kept at least for the period between two inspection visits?	Yes.
	<p>Are the records listed below maintained and satisfactory?</p> <p>Incoming inspection records.</p> <p>Test records of the production tests at specified intervals.</p> <p>Test records of the end product tests at suitable intervals</p> <p>Records of results of functioning checks of test and measuring equipment.</p> <p>Records of calibration of test and measuring equipment.</p>	Yes.
<b>3.2.9</b>	<b>Non-Conforming Products and Corrective actions</b>	
	Is there a documented procedure covering the way to handle non-conforming products?	Yes.
	Is the procedure and the way in which it is applied satisfactory?	Yes.



	Where test results do not conform to the requirements, the manufacturer shall immediately take corrective action. Once the nonconformity has been rectified, the relevant test shall be repeated, where technically possible and where necessary to prove the correction successful.  Construction products which do not meet the requirements shall be set aside and marked accordingly.	
	Is there a record for handling non- nonconformity?  All corrective actions taken shall be documented.	Yes.
<b>3.2.10</b>	<b>Traceability</b>	
	Does the manufacturer or his agent keep full records of individual products or product batches, including their related manufacturing details and characteristics, and to keep records of to whom these products or batches were first sold?	Yes.
	Individual products or batches of products and the related manufacturing details must be completely identifiable and retraceable.	Yes.
<b>3.2.11</b>	<b>Product marking</b>	
	Whether has product marking been carried out properly?  The marking shall include at least the following information: a) a product description; b) the name of the manufacturer's works; c) reference to the technical specifications upon which the certificate is based; d) a description or logo of the certification body; e) any necessary description of product characteristics.	No.  Only Product Specifications are marked on the products.

#### 4 Product Verification- Test Record

The samples of FRP Grating were taken at the factory and tests were conducted on site according to the Load test requirements of FRP Grating specified by the Manufacturer and his Germany agent CTS(Composite Technologie Systeme).

Some load tests were failed at the time of inspection and repeat tests were done by Nantong Sui Generis themselves on Mar. 30, 2015, and the test images and video files were collected by Nantong Sui Generis themselves, for detail can refer to related files.

Dimension, Required Values, Actual Test Results and Load applied methods of FRP Grating samplings are given in Figure1, Figure2, Table 2 and Table 3.



### 4.1 Concentrated Point Load Test

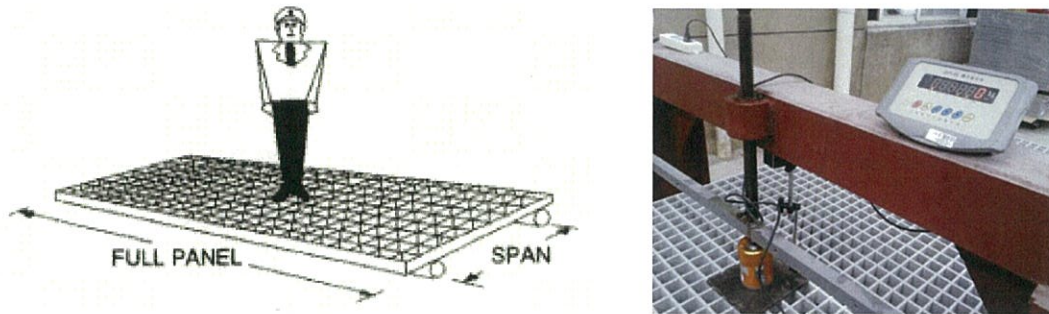


Figure 1 Concentrated Point Load test

Table 2 Concentrated Point Load (kg)

Span (mm)	Mesh (mm)		Height (mm)	L/100 (mm)	L/200 (mm)	item
600	40X40	Standard	25	314	157	MO25
		Test Result		315 (6mm)	157 (3mm)	
	40X40	Standard	30	509	254	MO30
		Test Result		600 (6.0mm)	290 (3mm)	
	40X40	Standard	38	988	494	MO38
		Test Result		1140 (6mm)	510 (3mm)	
	40X40	Standard	28	408	204	DP28
		Test Result		620 (6mm)	300 (3mm)	
	40X40	Standard	30	560	280	SP30
		Test Result		1450 (6mm)	700 (3mm)	



Span (mm)	Mesh (mm)		Height (mm)	L/100 (mm)	L/200 (mm)	item
900	40X40	Standard	30	297	148	MO30
		Test Result		330 (9mm)	170 (4.5mm)	
	40X40	Standard	38	662	331	MO38
		Test Result		720 (9mm)	370 (4.5mm)	
	25X152	Standard	38	1032	516	STMO38
		Test Result		<b>1300</b> (9mm)	<b>640</b> (4.5mm)	
	50.8X50.8	Standard	50	1313	656	MO50
		Test Result		<b>1500</b> (9mm)	<b>746</b> (4.5mm)	
	20X20	Standard	30	343	171	MI30
		Test Result		344 (9mm)	171 (4.5mm)	
	20X20	Standard	38	744	372	MI38
		Test Result		<b>850</b> (9mm)	<b>442</b> (4.5mm)	
	25.4X25.4	Standard	50	1400	700	MI50
		Test Result		<b>1540</b> (9mm)	<b>790</b> (4.5mm)	
	40X40	Standard	28	232	116	DP28
		Test Result		<b>269</b> (9mm)	<b>200</b> (4.5mm)	
40X40	Standard	33	356	178	DP33	
	Test Result		<b>624</b> (9mm)	<b>300</b> (4.5mm)		
40X40	Standard	41	827	414	DP41	
	Test Result		<b>1300</b> (9mm)	<b>650</b> (4.5mm)		
40X40	Standard	30	380	190	SP30	
	Test Result		<b>480</b> (9mm)	<b>260</b> (4.5mm)		
40X40	Standard	40	910	450	SP40	
	Test Result		<b>1390</b> (9mm)	<b>708</b> (4.5mm)		

Span (mm)	Mesh (mm)		Height (mm)	L/100 (mm)	L/200 (mm)	item
1200	40*40	Standard	38	505	252	MO38
		Test Result		505 (12mm)	252 (6mm)	
	50.8X50.8	Standard	50	959	479	MO50
		Test Result		975 (12mm)	495 (6mm)	
	25X152	Standard	38	716	358	STMO38
		Test Result		759 (12mm)	358 (6mm)	
	20X20	Standard	38	557	278	MI38
		Test Result		680 (12mm)	325 (6mm)	
	25.4X25.4	Standard	50	950	475	MI50
		Test Result		1080 (12mm)	514 (6mm)	
	40X40	Standard	41	631	315	DP41
		Test Result		1000 (12mm)	503 (6mm)	
	40X40	Standard	40	680	340	SP40
		Test Result		1250 (12mm)	650 (6mm)	

Note: The values in bold style come from video collected by customer themselves.

#### 4.2 Uniform Load test

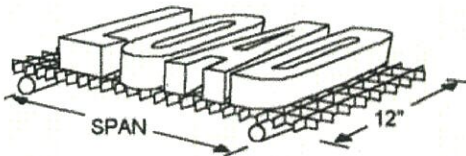


Figure 2 Uniform Load test

Table 3 Uniform Load (unit kg/m<sup>2</sup>)

Span (mm)	Mesh (mm)		Height (mm)	L/100 (mm)	L/200 (mm)	item
600	40X40	Standard	25	1224	612	MO25
		Test Result		1330 (6mm)	800 (3mm)	



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40X40	Standard	30	2069	1035	MO30
	Test Result		2530 (6.0mm)	1216 (3mm)	
40X40	Standard	38	4140	2070	MO38
	Test Result		4200 (6mm)	2280 (3mm)	
40X40	Standard	28	1671	835	DP28
	Test Result		1900 (6mm)	1100 (3mm)	
40X40	Standard	30	2610	780	SP30
	Test Result		2610 (6mm)	1100 (3mm)	

Span (mm)	Mesh (mm)		Height (mm)	L/100 (mm)	L/200 (mm)	item
900	40X40	Standard	30	718	359	MO30
		Test Result		838 (9mm)	415 (4.5mm)	
	40X40	Standard	38	1421	710	MO38
		Test Result		1540 (9mm)	926 (4.5mm)	
	25X152	Standard	38	2131	1065	STMO38
		Test Result		2500 (9mm)	1510 (4.5mm)	
	50.8X50.8	Standard	50	2545	1272	MO50
		Test Result		2700 (9mm)	1279 (4.5mm)	
	20X20	Standard	30	718	359	MI30
		Test Result		860 (9mm)	360 (4.5mm)	
	20X20	Standard	38	1340	660	MI38
		Test Result		1429 (9mm)	668 (4.5mm)	
	25.4X25.4	Standard	50	2600	1300	MI50
		Test Result		2800 (9mm)	1500 (4.5mm)	
	40X40	Standard	28	496	248	DP28
		Test Result		514 (9mm)	294 (4.5mm)	
40X40	Standard	33	936	468	DP33	
	Test Result		943 (9mm)	570 (4.5mm)		



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	40X40	Standard	41	1650	825	DP41
		Test Result		1650 (9mm)	975 (4.5mm)	
	40X40	Standard	30	930	465	SP30
		Test Result		1070 (9mm)	465 (4.5mm)	
	40X40	Standard	40	1820	908	SP40
		Test Result		2004 (9mm)	1090 (4.5mm)	

Span (mm)	Mesh (mm)		Height (mm)	L/100 (mm)	L/200 (mm)	item
1200	40*40	Standard	38	563	282	MO38
		Test Result		786 (12mm)	392 (6mm)	
	50.8X50.8	Standard	50	1105	552	MO50
		Test Result		1175 (12mm)	722 (6mm)	
	25X152	Standard	38	844	422	STMO38
		Test Result		930 (12mm)	520 (6mm)	
	20X20	Standard	38	550	275	MI38
		Test Result		1300 (12mm)	600 (6mm)	
	25.4X25.4	Standard	50	1100	550	MI50
		Test Result		1130 (12mm)	607 (6mm)	
	40X40	Standard	41	675	337	DP41
		Test Result		1110 (12mm)	526 (6mm)	
	40X40	Standard	40	720	361	SP40
		Test Result		1450 (12mm)	780 (6mm)	

## 5 Inspector's Evaluation-Informative

- 5.1 Carry out regular calibration of some test and measuring instruments on time.
- 5.2 Strictly conduct the Semi-finished goods inspection and final product inspection in accordance with quality procedures.
- 5.3 Timely, strictly and completely record inspection results in accordance with quality procedures each time



## 6 Inspector's Evaluation-Findings

6.1 List your findings by referencing the applicable clauses in this report (including comments, recommendations, etc.) and explain them to the manufacturer. If possible indicate also the corrective actions the manufacturer intends to take.

**Please see the above clause 3.2 and clause 5.**

6.2 Give your recommendations by ticking the appropriate box:

- No unsatisfactory findings  Acceptable
- Minor unsatisfactory findings  Manufacturer's corrective action(s) will be checked at next visit
- Major unsatisfactory findings  Manufacturer shall confirm corrective action(s), Special inspection recommended for checking corrective action(s)
- Critical unsatisfactory finding(s)  Refused/suspended and repeated factory inspection recommended after the manufacturer has confirmed implementation of corrective action(s).

## 7. Attachments:

S.N.	Document Name	Document No.	Total Pages
1	Quality System Certificate	CN06/01733	1
2	Calibration of Measuring Equipment(Depth caliper, Dial indicator)	Vernier calliper, 814018965, valid until 2015-10-28;	1
		Dial indicator, 814018967-001, valid until 2015-10-28;	1
		Digital Dynamometer , 814018968, valid until 2015-10-29;	1
3	Receiving inspection data sheet	Resin;	3
		Glass fibre	5
		Aluminum hydroxide;	1
		Pigment paste;	1
		peroxide;	2
4	Final product inspection record	2015-03-29/2015-04-01	2
5	Nonconforming product and corrective action record	2014-05-25/2014-06-26	4
		2015-03-04/2015-04-29	
Total number of attachment pages: 22			

The expert

Li Qiang

2015.5.14

The expert

Wang Peng

2015.5.14